

Work Order ID 52299

Tuesday, September 22, 2009 1:57:56 PM



Page 1

Item ID: K642-512

Accept



Setup Start

Revision ID: N/A

Stop

Item Name: saddle kit 642-512

Start Date: 9/23/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *BP*Date: *9-9-22*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels per PPP K642-512 CHG004

0.00

0.00

8 or 13

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

9113 (21) sf

Work Order ID 52299

Tuesday, September 22, 2009 1:57:56 PM



Page 2

Item ID: K642-512

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: saddle kit 642-512

Start Date: 9/23/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

2) 501/4/30

QC

Memo

0.00

Quality Control

42

✓

130

Packaging

0.00

Draft

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-512 Location:

PK

9/11/30 42 scd

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/12/01

PK 09-12-1
(2)

Picklist Print

Page 1

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512


Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C35A  BOLT		Purchased	No			110	Each	159.0000	6.0000 3x		9/16/4	sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	159
106541	19
110155	36
111724	50
112489	50
18918	4

AN3C36A

Purchased

No

110

Each

242.0000

18.0000
9x

BOLT

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG	4
101261	4

Main Warehouse

ST	238
111917	67
111925	71
112454	50
112646	50

9/16/4 sl (26)

18x sl

Picklist Print

Page 2

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512


Comments:

Start Date: 9/23/2009


Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C41A  BOLT		Purchased	No			110	Each	189.0000	16.0000 8x		9/11/24 SP	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103324	4	
Main Warehouse		
ST	185	
108409	14	
111925	71	
112431	100	

AN4C6A  Bolt		Purchased	No			110	Each	166.0000	24.0000 12x		9/11/24 SP 2x	
--	--	-----------	----	--	--	-----	------	----------	----------------	--	------------------	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103344	4	
Main Warehouse		
ST	162	
111724	162	

M112759 SP 2x

Picklist Print

Page 3

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C11A		Purchased	No			110	Each	122.0000	16.0000			
											9/14/4	

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

104817

4

Main Warehouse

ST

118

* 34 -> 111925

68

112489

50

15X
1X

AN5C12A

Purchased

No

110

Each

102.0000 8.0000



9/14/4

(24)

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

100

110847

20

111925

50

112489

30

8x20

Tuesday, September 22, 2009 1:57:55 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512

Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C13A		Purchased	No			110	Each	120.0000	8.0000			

S_n

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	2	
18918	2	
Main Warehouse		
ST	118	
107615	2	
107800	16	
111648	50	
111925	50	

9/11/4 50

AN5C15A Purchased No

110 Each 129.0000 2.0000

S_n

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	129	
105125	1	
109148 (4)	28	
111819	100	

8x 50
9/11/4 20-9

Picklist Print

Page 5

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512


Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C32A 		Purchased	No			110	Each	116.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

18918

4

Main Warehouse

ST

112

110155

71

111808

41

AN5C34A

Purchased

No

110

Each

170.0000

4.0000

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

168

110342

58

111648

50

112454

60

Tuesday, September 22, 2009 1:57:55 PM

Shop Packet Print

Page 5

Picklist Print

Page 6

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

8

AN5C35A		Purchased	No			110	Each	131.0000	2.0000			
										9/11/3		SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	131	
107551	31	
108084	50	
108407	50	

2x31

9

AN960C10L		Purchased	No			110	Each	6,964.000	48.0000			
										9/11/3		(2x) SP

washer

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG	100	
103585	100	

Main Warehouse

ST	6864	
112116	1864	
112612	5000	

48x SP

Picklist Print

Page 7

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C416L

Purchased

No

110

Each

1,112.000

48.0000



8
42

WASHER



9/11/3

SP

1112492

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1068

111808

63

111916

5

112612

1000

AN960C516L

Purchased

No

110

Each

345.0000

16.0000



8
42

WASHER



9/11/3

(20) SP

16x 9

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

345

109545

12

111650

33

111916

300

Tuesday, September 22, 2009 1:57:55 PM

Shop Packet Print

Page 7

Picklist Print

Page 8

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D206-648-013RevB Manufactured No

110

Each

4.0000

2.0000



352273

9/11/3

sp

GHW Modification

@CHC002

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

4

48226

1

50305

3

D2652RevA

Manufactured No

110

Each

330.0000

32.0000



51531

9/11/3

QXSP

Bushing

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST

203

21091

0

45318

16

46608

12

48187

175

Main Warehouse

ST40

83

50271

83

Tuesday, September 22, 2009 1:57:55 PM

Shop Packet Print

Page 8

Picklist Print

Page 9

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2712RevB		Manufactured	No			110	Each	451.0000	20.0000			
Set Screw												

S
R

9/11/3 (2x) sp

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	50	
29962	50	
Main Warehouse		
ST	401	
16400	20	
43810	11	
45247	25	
47603	145	
48235	200	

20x sp

D2932-2RevC

Manufactured No

110

Each

17.0000

2.0000



Saddle RH Out, 206



9/14/3 (2x) sp

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	17	
40280	1	
47568	4	
48189	6	
50368	6	

2x sp

Picklist Print

Page 10

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2933-2RevC 		Manufactured	No			110	Each	11.0000	2.0000	9/16/3		SP
S ₁₂ Saddle RH In, 206												

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	11	
43501	1	
45321	1	
47968	3	
50377	6	

D2934RevB 		Manufactured	No			110	Each	106.0000	4.0000	9/11/3	(2x) SP	
S ₁₂ Saddle Spacer												

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	6	
31929	6	
Main Warehouse		
ST	40	
47947	40	
Main Warehouse		
ST55	60	
50376	60	

Tuesday, September 22, 2009 1:57:55 PM

Shop Packet Print

Page 10

Picklist Print

Page 11

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2935RevB 		Manufactured	No			110	Each	121.0000	4.0000			
S ₂ Saddle Spacer											9/11/3	SP

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	6	
31793	6	
Main Warehouse		
ST	115	
47948	43	
50211	72	

D2938-2RevC

Manufactured No



S₂ Saddle RH Out, 206

110 Each 14.0000 2.0000



9/11/3 @ SP

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	14	
41131	1	
43502	1	
48192	6	
50243	6	

1x SP
1x

Picklist Print

Tuesday, September 22, 2009 1:57:55 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512



Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2939-2RevC  S +2 Saddle RH In, 206		Manufactured	No			110	Each	7.0000	2.0000 	9/16/3		SD

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

7

48194

7

D3396-3RevB

Manufactured No

110

Each

71.0000

4.0000


27 SD

9/16/3

2 SD

Spacer

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG

10

26772

10

Main Warehouse

ST

61

45667

9

48196

52

4 SD

Picklist Print

Tuesday, September 22, 2009 1:57:56 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512


Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE		Manufactured	No			110	Each	68.0000	2.0000			
												
Tow Ring												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 48

45743 4

47857 4

48249 20

50176 20

Main Warehouse

ST464 20

50387 20

D3456-1RevA

Manufactured No

110

Each

232.0000 2.0000



Washer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 7

25701 7

Main Warehouse

ST 225

46752 25

51653 200

Picklist Print

Tuesday, September 22, 2009 1:57:56 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512

Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3457-1RevA Washer		Manufactured	No			110	Each	103.0000	4.0000			

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG 10

32409 10

Main Warehouse

ST 93

45913 93

D3672-1RevB

Manufactured No

110 Each

1,186.000 48.0000

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 686

39275 19

42329 121

47628 546

Main Warehouse

ST117 500

51674 500

Picklist Print

Page 15

Tuesday, September 22, 2009 1:57:56 PM

Work Order ID: 52299

Parent Item: K642-512RevN/A

Parent Item Name: saddle kit 642-512



Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB		Manufactured	No			110	Each	919.0000	48.0000			
										9/11/3	SLP	
Phenolic Washer												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

419

34471

56

48258

363

48x SL

Main Warehouse

ST117

500

51596

500

24x

790.0000 48.0000



9/11/3

60 SL

D3672-7RevB

Manufactured No



Phenolic Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

790

35522

290

51696

500

48x SL

Tuesday, September 22, 2009 1:57:56 PM

Shop Packet Print

Page 15

Picklist Print

Page 16

Tuesday, September 22, 2009 1:57:56 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21043-3		Purchased	No			110	Each	5,320.000	40.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 80

103691 80

Main Warehouse

ST 5240

111819 78

112243 186

112314 4976

MS21043-4		Purchased	No			110	Each	1,397.000	26.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 40

104603 40

Main Warehouse

ST 1357

111819 35

112243 22

112314 1000

112492 300

Tuesday, September 22, 2009 1:57:56 PM

Shop Packet Print

Page 16

Picklist Print

Page 17

Tuesday, September 22, 2009 1:57:56 PM

Work Order ID: 52299



Parent Item: K642-512RevN/A



Parent Item Name: saddle kit 642-512

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21043-5

Purchased

No

110

Each

744.0000

8.0000



Nut



9/11/3 (2x) sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

744

110180

7

111119

37

111819

200

112314

500

9/11/3 (2x) sl

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 32299

PURPOSE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

CHANGE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)

32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC	
DRAWN	CP	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER CHANGE	NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

52299

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.19 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -654	PART NUMBER	DESCRIPTION
	X						D206-642-611	SKIDTUBE INSTALLATION, LH
		X					D206-642-612	SKIDTUBE INSTALLATION, RH
			X				D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT

IS:

12B	16	16	16	16			D3672-7	WASHER
-----	----	----	----	----	--	--	---------	--------

WAS:

12B	16	16	16	16			D3672-5	WASHER
-----	----	----	----	----	--	--	---------	--------

DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA
DRAWN	CP	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9467 SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>